







WHAT IS MILLBOARD?

The secret of our truly unique alternative to natural timber

DESIGNED AND CRAFTED IN BRITAIN

Discover the story and people behind Millboard craftsmanship

THE MILLBOARD COLLECTION

Introducing the complete collection of stunning finishes and colours

MILLBOARD **ENHANCED GRAIN**

Moulded from smooth timber, for a subtly textured look and feel

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DRAMATIC **EFFECT**

Contemporary design touches for styleconscious spaces

MILLBOARD LASTA-GRIP®

Our highest anti-slip rating, perfect for by the pool and on the coast

MILLBOARD

EDGING

Complete the look with our selection of complementary edging MILLBOARD FASCIA

Discreetly works with your choice of Millboard for a seamless look

Come inside...

THE ART OF ESCAPISM

Inspiring styling ideas for creating a space you'll want to linger in

MILLBOARD WEATHERED OAK

Moulded from 100-year-old oak timber for a beautifully aged, timeless look

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How to create the perfect hideaway at home

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MILLBOARD CARBONISED

The striking look of the traditional Japanese charred-wood technique



and rediscover outside

WHAT'S YOUR SHADE?

Choose the Millboard colour for you, from our range of eight authentic shades

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Essential additions and need-to-know details

INSTALLATION AND USER GUIDE

Important technical information for a hassle-free installation

HELPFUL INFORMATION

FAQs, how to order samples and your chosen Millboard







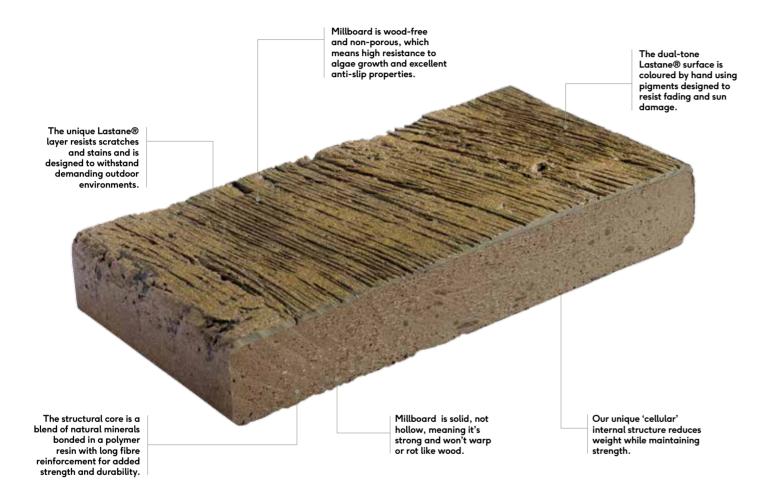






What is Millboard?

Millboard® combines the natural beauty of real timber with the high performance of our unique wood-free material.



Where even the highest quality hardwood can warp, fade and lose its original appeal over time, Millboard is crafted using sustainable composite, designed for outdoor conditions. Made from Lastane®, the textured top surface creates a resilient, virtually maintenance-free layer, designed to resist algae and prevent slipping, even in wet conditions.

Beneath this durable top layer lies a woodfree polymer resin core, reinforced with fibre for extra strength and durability. Millboard is solid rather than hollow, which means that it won't expand or contract, warp or rot, like timber or composites made using wood. And because Millboard is made in Britain using innovative techniques, it's officially more eco-friendly too.



Because we truly believe that British craftsmanship is the world's finest, every Millboard is expertly designed and made by our team in Warwickshire.









The distinctive look of Millboard takes skill, impeccable attention to detail and patience to achieve.

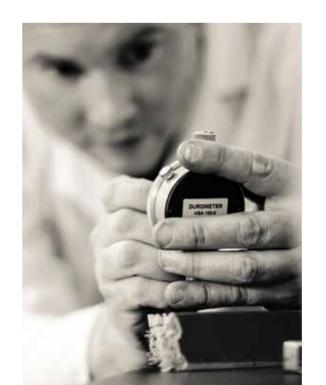
The journey begins with real timber, which we source from the local area and carefully select by hand, paying particular attention to the subtle nuances of the natural grain. These timbers are then used to create the moulds for Millboard, enabling us to replicate the natural character of the original wood in our unique composite material.

Now our team of craftsmen can get to work transforming the raw Millboard into the designs for our collections. To recreate the authentic look of hardwood, we carefully match the colour, using multiple tinted hues for depth and subtle variation, ageing and weathering. The beautiful, finished Millboard is just like the real thing, but made to last for years to come.











THE MILLBOARD COLLECTION THE MILLBOARD COLLECTION

Millboard Enhanced Grain



Millboard Carbonised



Millboard Fascia and Edging



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Millboard Weathered Oak

Driftwood MDW200D

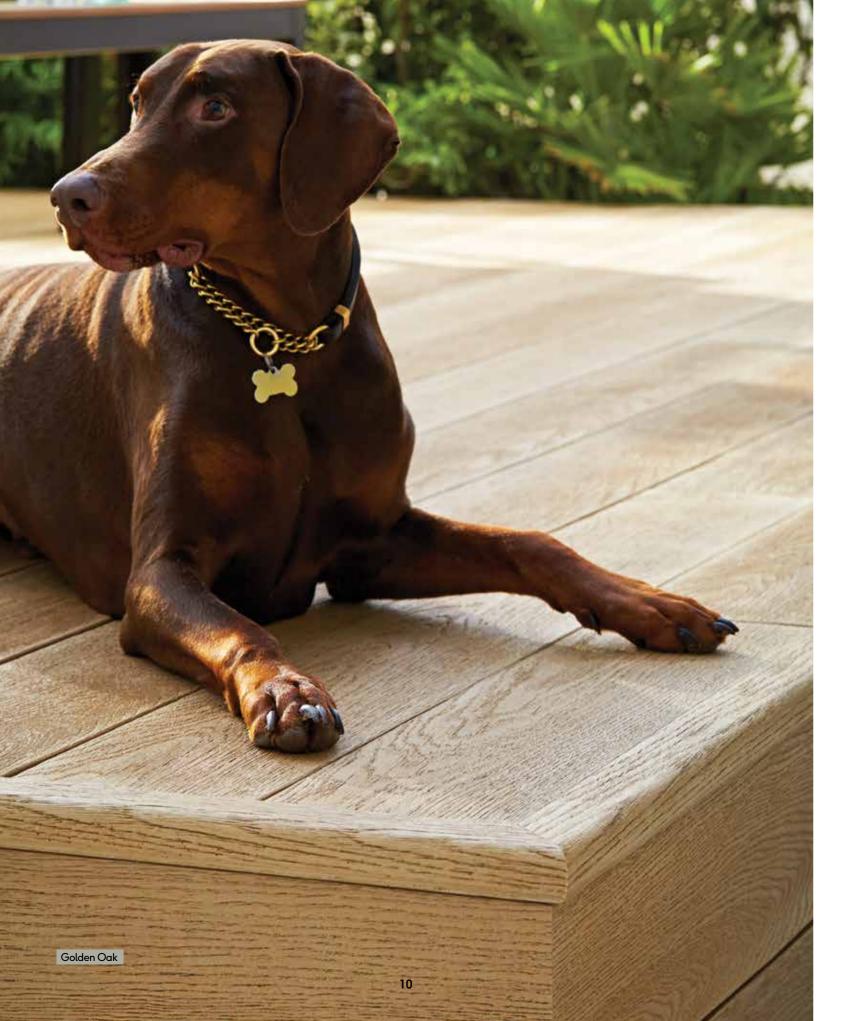
Vintage Oak MDW200V

The Millboard Collection

Millboard Lasta-Grip®

Coppered Oak
MDL200C

Golden Oak
MDL200G



Moulded from smooth timber for a textured look and feel, our Enhanced Grain collection recreates the subtle nuances that only natural wood can give. Each of the five shades showcases the grain beautifully.

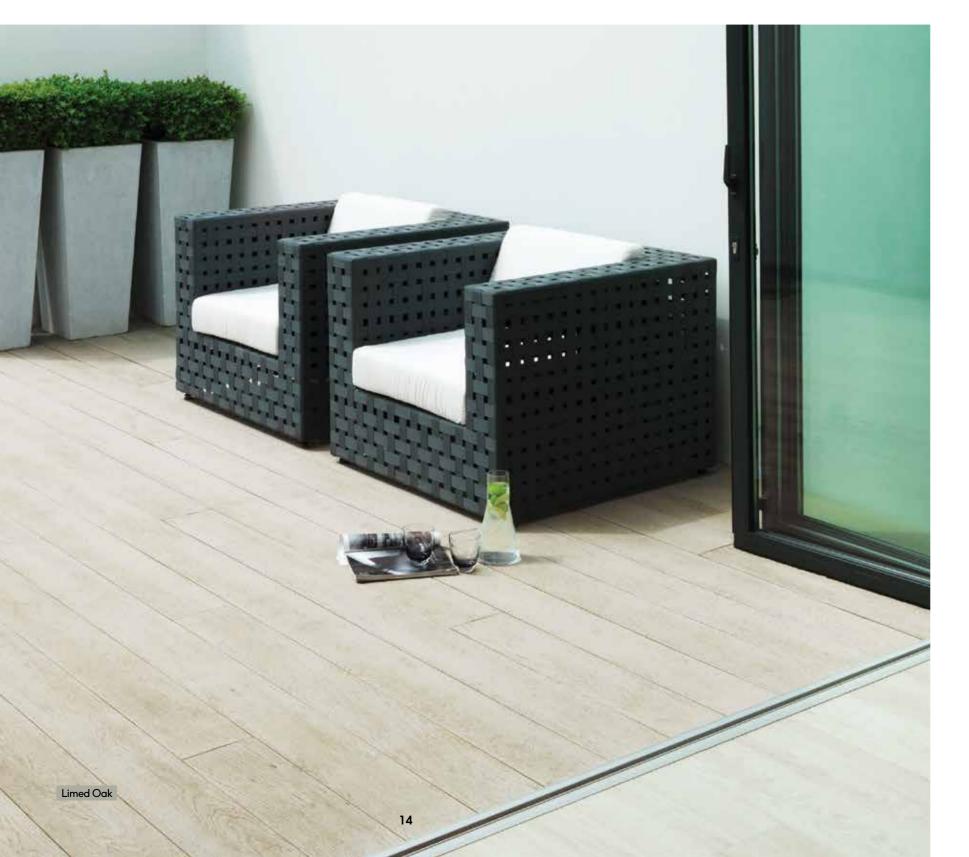
Millboard Enhanced Grain

Board size: 176 x 3600 x 32mm Available in five colours (see page 15) Colour shown above: Golden Oak



MILLBOARD ENHANCED GRAIN

MILLBOARD ENHANCED GRAIN







Take your pick from five authentic shades to suit your outdoor style.









COMPLETE THE LOOK
SEE PAGE 42 FOR THE
FINISHING TOUCHES TO
MATCH YOUR MILLBOARD.









To find out more about the Millboard collection, including specifications, visit www.millboard.co.uk





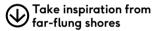
The art of escapism

Inspiring ideas for creating an outdoor retreat where you'll want to linger a little longer.



Some like it hot

You needn't be naturally green-fingered, or go on holiday, to enjoy lush, year-round surrounds. Some tropical plant varieties are actually easier to take care of than our native British flora and fauna, and their striking, architectural leaves are high on impact. Look out for hardy palms, ferns and grasses – great for withstanding harsh winters.



With a few key accessories, any space can take on a new lease of life. Sculptural Moroccan lanterns, ornate metalwork and coloured glass create an atmospheric, exotic feel, and it's a look that's equally at home in large and small spaces.

When the sun goes down

Rather than retreating indoors after dark, transform your outdoor space into a light-filled, open-air room. Dot candles among shrubs, along the edge of Millboard spaces and walls to create atmosphere and ambiance. Old jam jars make a quick and quirky alternative to tealight holders.

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A fresh twist on a childhood favourite

HOW TO MAKE THE PERFECT SUMMERTIME MINT LEMONADE



Homemade lemonade is the perfect crowd-pleaser and incredibly easy to make. Simply place a handful of fresh mint leaves into a tea towel and bruise with a rolling pin to release the zingy aroma. Pop it into a pitcher and squeeze in the juice of six lemons, plus a little zest, and add a good glug of sugarcane syrup. Top up with sparkling water, throw in plenty of ice and serve. Delicious.



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Beautifully aged yet utterly timeless, our handcrafted Weathered Oak collection is moulded from 100-year-old reclaimed oak timber, creating a distinctive worn look—without the wait.

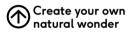


Board size: 200mm x 3600mm x 32mm Available in two colours: Vintage and Driftwood Colour shown above: Driftwood









The Millboard Weathered Oak collection's soft, livedin feel is the perfect partner for other natural materials. Think stone and driftwood accessories and coastalinspired painted timber.



Weathered Oak colours available:



TO FIND OUT MORE ABOUT THE MILLBOARD COLLECTION, INCLUDING SPECIFICATIONS, GO TO WWW.MILLBOARD.CO.UK



Secret garden

Discover more ways to enjoy your outdoor space with tucked-away corners hidden behind lush plants and imaginative finishing touches.



Perfect hideaway

MILLBOARD MAKES PUTTING YOUR PERSONAL STAMP ONTO ANY SPACE SIMPLE.

If your garden or patio is a single rectangular area, add character by creating smaller zones, and experiment with raised areas for a more interesting flow. Plant-filled dividers enable you to play with scale and break up a larger area into 'rooms', creating a versatile outdoor space adaptable for different uses and moods.



Handcrafted pieces such as this unusual stool, carved from a tree trunk, add personality and a dash of well-travelled chic.





Reflect your personal style

A shabby-chic mirror dressed with delicate fairy lights makes an eye-catching feature, day or night, and is a simple trick for adding a sense of light and space to smaller areas. Why not trail with climbing plants for a pretty alternative to a trellis?



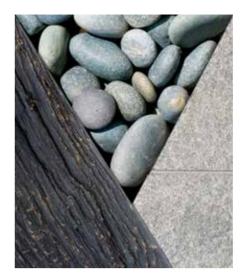


Inspired by the traditional Japanese Shou Sugi Ban technique, where timber's surface is burned to create a striking and long-lasting finish, our Carbonised collection combines practicality with raw beauty. Choose from a smoother, charred look or dramatic embered effect.



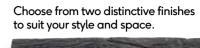
Embered Board size: 200 x 3600 x 32mm Charred Board size: 176 x 3600 x 32mm Colour shown above: Embered MILLBOARD CARBONISED





Clean lines and monochrome

Millboard Carbonised is the perfect partner for contemporary outdoor spaces. Mix and match rough and smooth textures, matt and glossy, light and dark, for an on-trend edge.









To order your free Millboard samples today, visit www.millboard.co.uk/freesamples



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Dramatic effect

Create an outdoor space as style-conscious and contemporary as the rest of your home, with bold design details and on-trend finishing touches.

New heights

THE MILLBOARD
COLLECTION'S VERSATILITY
MEANS THAT, WHEN IT
COMES TO CREATIVITY,
THE SKY'S THE LIMIT.

Why stop the fun at your floor space? Create an urban oasis with a Millboard-lined, plant-filled statement wall, or keep it chic and simple by using different colours and textures to create zones within larger spaces. Continuing the same Millboard style up terrace walls gives the illusion of more space.



Θ

In perfect balance

A cool, monochrome palette creates the perfect backdrop for playful lighting. Continue the Japanese-inspired theme of the Millboard Carbonised collection with paper lanterns, or inject a shot of colour with a delicate garland.



MILLBOARD IS
HIGHLY UV STABLE.
SO OVERTIME CHANGES
IN TONE ARE MINIMAL



Millboard Lasta-Grip®



Our Lasta-Grip® collection's textured design offers our highest anti-slip rating without the rough feel of other gritted strip boards. Perfect for by the pool, on the coast, play areas and anywhere there's rain or water.

Slip-ups covered

Because you never know what the weather may bring, Millboard Lasta-Grip® is prepared for every eventuality. The moulded, multi-strip surface texture and Lastane® coating work together to prevent shoes slipping, even when wet, meaning that you can use and enjoy your outdoor space without any fear of slip-ups. The design also reduces any noise from moving furniture, making it the perfect choice for alfresco dining areas.



Coppered Oak





Be inspired and bring your ideas to life with our project visualiser at www.millboard.co.uk

Board size: 200 x 3600 x 32mm

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MILLBOARD EDGING MILLBOARD EDGING

Millboard Edging

Bullnose Edging

Size: 50 x 2400 x 33mm (Flexible) 50 x 3200 x 33mm (Standard)



36

- Golden Ook
- Jarrah
- Coppered
- 3. Limed Oak
- 4. Golden Oak
- 5. Vintage
- 6. Smoked Oak (also matches Driftwood)
- . Carbonised

Complete the Millboard look with our Edging collection. It's the perfect finishing touch, designed to minimise wear and available in two designs, seven colours and either flexible or standard.

Square Edging

Size: 50 x 3200 x 33mm



- 1. Jarrah
- 2. Coppered
- 3. Limed Oak
- 4. Golden Oak
- 5. Vintage
- 6. Smoked Oak (also matches Driftwood)
- 7. Carbonised



MILLBOARD FASCIA

MILLBOARD FASCIA



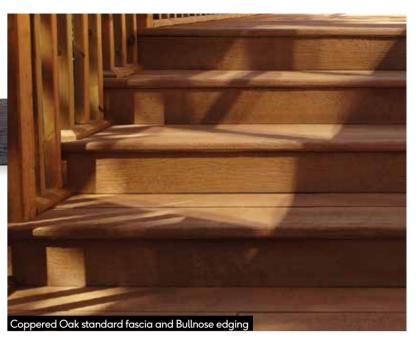
3.

Millboard Fascia

Because the finer details matter, our Fascia collection discreetly works with your choice of Millboard, ensuring the final look is seamless. Available as standard or flexible to suit your space.

Millboard Fascia colours

- 1. Jarrah
- 2. Carbonised
- 3. Coppered Oak
- 4. Golden Oak
- 5. Limed Oak
- 6. Smoked Oak (also matches Driftwood)
- 7. Vintage





5.

Standard size: 146 x 2400 x 18mm Flexible size: 146 x 2400 x 12mm 7.





COMPLETE FLOORING SYSTEMS COMPLETE FLOORING SYSTEMS

Fixtures and fittings

Essential additions to ensure the perfect fit and performance.

Touch-up coatings

Perfect for blending in cut ends, our touch-up coatings are available in a range of seven colours to match your Millboard.

Tin



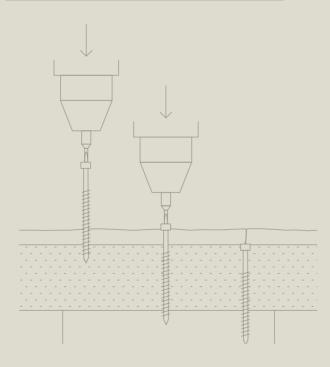
Code: AP500E

Durafix fixings

Our unique, hidden decking fixings make installing Millboard simple. There's no pre-drilling, counter sinking or clip fixings needed – all you need to do is screw them in. Once they're in, the Lastane® coating material on every Millboard simply flexes back over the fixing, leaving a virtually indistinguishable mark and creating a cleaner finish. Made from stainless steel, the screws have a self-cutting tip, six-point Torx head and are waxed for ease of use. And the drill bits are even included in the box.

Fixings

4.5 x 50mm	Box of 250	Code: FT50P250
4.5 x 60mm	Box of 250	Code: FT60P250





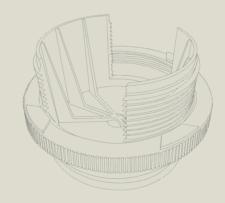
Joist cradle

Our rubber joist cradles are the ideal foundation when laying Millboard on hard surfaces. The joist cradles also have an acoustic benefit to help reduce sound transfer. Quick and easy to install their height is adjustable from 10-40mm.

Number per m^{2*}

Residential	5.0
Commercial	8.0

^{*}Approx number - quantities may vary according to project design



Joist Cradle

djustable Joist Cradle	Code: PJ40
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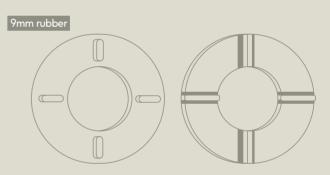
Ring supports

Millboard ring supports are designed for use in low height areas, creating airflow and protecting the roof membrane, while allowing water to flow off easily and prevent pooling.

Number per m^{2*}

Residential	5.0
Commercial	8.0

^{*} Approx number - quantities may vary according to project design



Rubber ring 9mm Code: PPR09 Plastic ring 15mm Code: PPR15 Spacers 3mm Code: PPR03





Pedestals

Our adjustable pedestals are ideal for podium decks and terraces. Their smart design allows pipe work and services to be laid beneath Millboard, while also improving breathability and preventing rot. The weight of the joists is spread evenly, creating a sturdy support, and they're available in incremental adjustable sizes up to 300mm tall, giving you complete control of the height of the area.

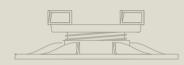
Number per m^{2*}

Residential	5.0
Commercial	8.0

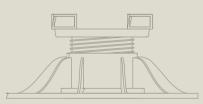
^{*}Approx number - quantities may vary according to project design

Floating head adjusts to gradient Pedestal

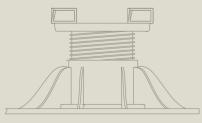
Available in the following sizes Self-levelling head:



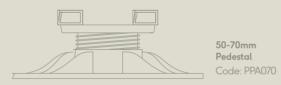
40-56mm Pedestal

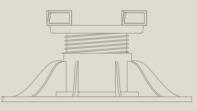


70-110mm
Pedestal
Self leveling
Code: PPA110



150-210mm Pedestal Code: PPA210





110-160mm Pedestal Self leveling Code: PPA160



200-300mm Pedestal Code: PPA300



PLAS-PRO SOLUTIONS PLAS-PRO SOLUTIONS

Plas-pro solutions

The ideal companion for our all-weather flooring, and a durable, hardwearing and practical solution for spaces exposed to damp, such as jetties, fishing platforms, pools, roof terraces and boardwalks. Made from 100% recycled plastic, it won't rot, split or crack.



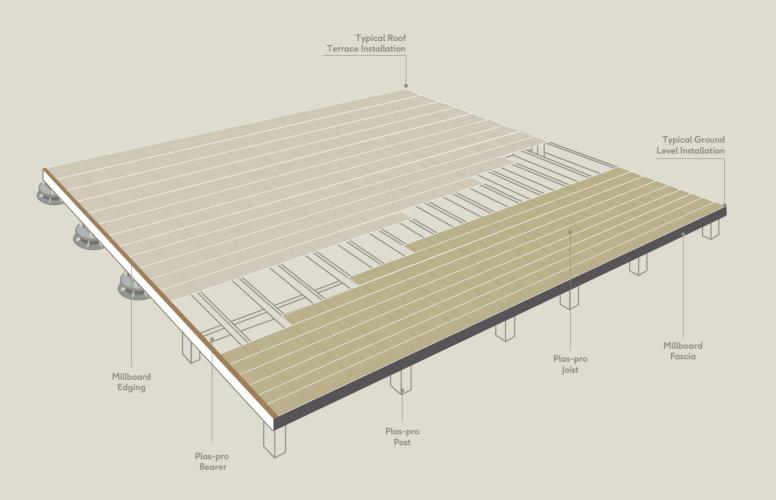


Joist section/bearer 125 x 50 x 3000mm Code: P1205B300





Post section 100 x 100 x 3000mm Code: P1010B300







NEED TO KNOW FULL SPECIFICATION

Specifications

Available colours, sizes and coverage for the entire Millboard collection

N55

Millboard Enhanced Grain See page 10	Code MDE176C MDE176G MDE176J MDE176L MDE176D	Colour Coppered Oak Golden Oak Jarrah Limed Oak Smoked Oak	Sizes available 176 x 3600 x 32mm	Fixing type Durafix	Coverage inc 4mm gap 1.54 boards per m2 installed
Millboard Weathered Oak See page 20	Code MDW200D MDW200V	Colour Driftwood Vintage	Sizes available 200 x 3600 x 32mm	Fixing type Durafix	Coverage inc 4mm gap 1.36 boards per m2 installed
Millboard Lasta-Grip® See page 34	Code MDL200C MDL200G	Colour Coppered Oak Golden Oak	Sizes available 200 x 3600 x 32mm	Fixing type Durafix	Coverage inc 4mm gap 1.36 boards per m2 installed
Millboard Carbonised Charred	Code MDE176E	Colour Carbonised	Sizes available 176 x 3600 x 32mm	Fixing type Durafix	Coverage inc 4mm gap 1.54 boards per m2 installed

Specifications

Available colours, sizes and coverage for the entire Millboard collection

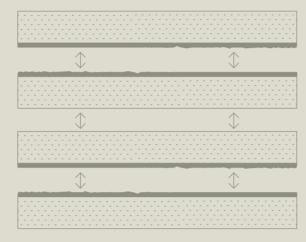
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Millboard	Code		Colour	Sizes available	Fixing type	Coverage inc 4mm ga
Carbonised Embered See page 28	MDW200E		Carbonised	200 x 3600 x 32mm	Durafix	1.36 boards per m2 installed
Bullnose	Standard	Flexible	Colour	Sizes available	Fixing type	Coverage inc 4mm g
Edging See page 36	MEBN50E MEBN50C MEBN50D MEBN50G MEBN50J MEBN50L MEBN50V	MEBF50C MEBF50G MEBF50J MEBF50L	Carbonised Coppered Oak Smoked Oak* Golden Oak Jarrah Limed Oak Vintage	50 x 3200 x 33mm	Durafix	n/a
			*Also use with Driftwood			
Fascia	Standard	Flexible	Colour	Sizes available	Fixing type	Coverage inc 4mm g
Board Standard/	MFN146E MFN146C MFN146D	MFF146E MFF146C MFF146D	Carbonised Coppered Oak Smoked Oak*	146 x 3200 x 16mm (Standard)	Durafix	n/a
Flexible See page 38	MFN146G MFN146J MFN146L MFN146V	MFF146G MFF146J MFF146L MFF146V	Golden Oak Jarrah Limed Oak Vintage	146 x 2400 x 12mm (Flexible)		
			*Also use with Driftwood			

Installation and User Guide

Storage and handling

Millboard should always be stored on a flat surface or level bearers a maximum of 400mm apart and stacked face-to-face, not back-to-face. Be careful not to drag the Millboard off the pallet or over each other, as this could cause abrasion or marking on the surface and only move the pallet if the Millboard is safely strapped to it. Wear gloves and long sleeves when handling Millboard and take care when lifting the boards—as Millboard is solid rather than hollow. We recommend that two people carry the boards.



Boards should be stacked face-to-face

Colour

To recreate the aesthetics of natural products, we intentionally add secondary toning colours. There may be variance within the same board or from board to board in colour tone. This means that samples cut from boards may vary from the general colour of the boarding.

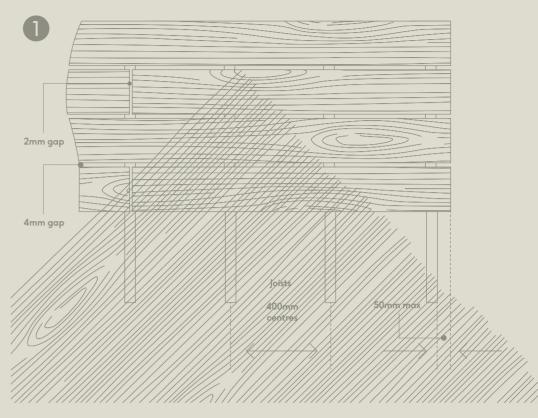
With our range of colours, you can choose what is best for you. As with all products, the darker colours will feel warmer in sunny exposed locations. The lighter colours are normally used in such locations.

Whilst every care is taken to ensure consistency some colour variation from batch to batch may occur. To avoid this, we recommend that you order all you need in one delivery. If you do have different batches it is best to mix the batches to blend the colours. As with all things constantly exposed to ultra violet light and all weathers, colours will tone slightly in time, this is normal for decking. On delivery if you find the colour unacceptable or believe them to be defective in any way, do not install the boards.



Joist spacing

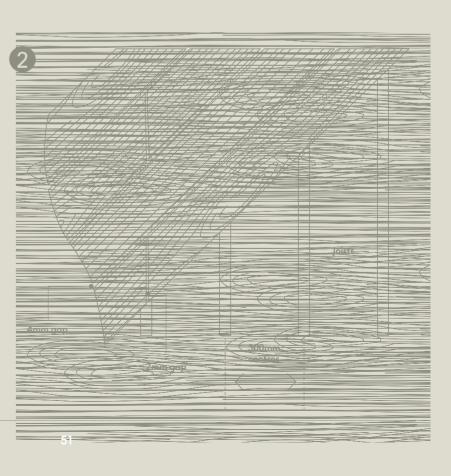
Joist spacing of 400mm between joist centres is recommended for normal residential and light commercial use **1**. On heavy commercial, bridges, balconies, moorings, doorways and steps, use 300mm between joist centres. If you need to cut Millboard down along the length, then reduce the joist centres accordingly. A minimum of three joists is required for any cut boards.



2 For laying 45° to the joist, reduce the joist centres to 300mm for residential and 240mm for commercial use.

Always leave a 10mm expansion gap between ends of bearers and joists.

To install Plas-Pro frame solutions, drill the fixing holes oversize to allow the material to expand. Posts should always have a minimal of a third of their length in the ground, subject to a minimum of 400mm in the ground. Cuts must always be positioned over joists.

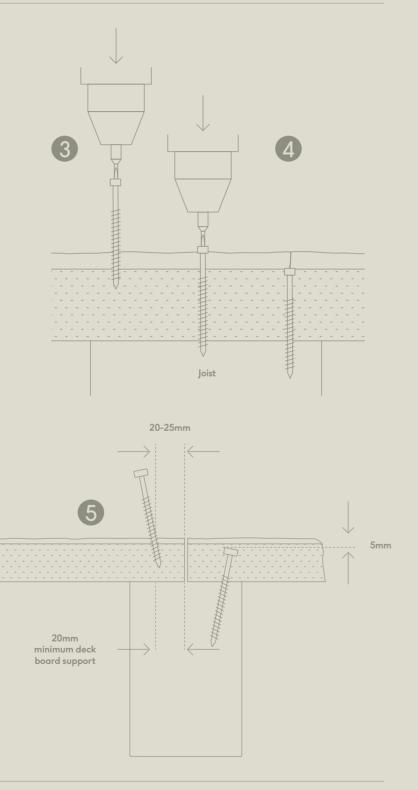


Installation and User Guide

Fastening to substructure

Millboard Durafix stainless steel fixings mean that there's no need to pre-drill or countersink, just screw straight in. When fixing in, push down, start the driver slowly and speed up; then slow down when driving the head of the screw through the Lastane® ③. Stop the screw about 5mm below the surface ④. This should leave a small, virtually indistinguishable hole. Failure to use our Durafix Fixings or not fitting according to these guidelines may invalidate the warranty.

Two fixings per board should be used where the board crosses a joist, we advise to use three at the ends of the boards on shorter lengths. The fixings at the ends of the boards should be fixed at a slight angle to prevent being too close to the end of the board 6, positioning the screws 20-25mm from the ends and 30mm from the sides of the boards. Board ends should be supported by a minimum of 20mm. As the boards are dimensionally stable, they can be fitted with only 4mm spacing and 2mm gap at the ends of the boards. Boards may have a +/- 2% dimensional variance. Best practice is to fix the boards at one end, then a fixing in the middle adjusting spacing as necessary, then the far end. Then fix to the remaining joists. We recommend working to a string line.



Cutting the Millboard

Millboard can be cut with standard saw blades, although we recommend a carbon-tipped, multi-purpose chop saw. As the formed end of the Millboard is lost when cut, these can be placed in less visual areas against a wall or edging profile. Use our Touch-up Coating (page 42) where they are visible. Dispose of off-cuts as general waste, don't burn them. When cutting the Millboard, wear a dust mask, safety glasses, long sleeves and protective gloves. A dust bag must be used on chop saws. Make sure that the Millboard is adequately supported when cutting.

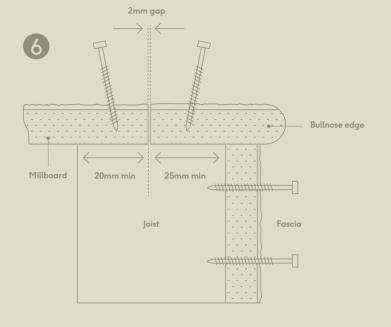
Taking care

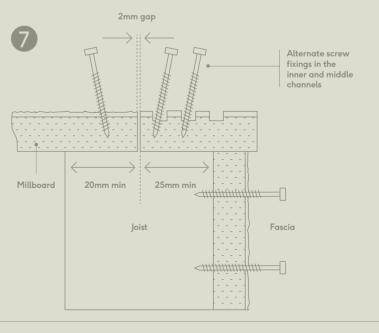
If the Millboard picks up marks during installation simply wash with hot, soapy water and a firm broom straightaway. To remove any cement and lime-based stains, we recommend using Geocel Brick & Mortar Cleaner. Test a small area first and follow the mixing instructions, leaving for five minutes before washing off with soapy water.

Fascia boards, steps and edges

We recommend that our purpose-made edging be fitted to all steps and perimeters of the deck. It's coated with extra Lastane® for added resilience on these areas, helping prevent excessive wear. Edging is available in either a Bullnose ③ or Square profile ②. Ensure that the edging is supported on a joist by a minimum of 25mm. We recommend trimming the ends to butt tightly when fitting both edging and fascias. For the best visual effect, stagger the edging and fascia joints so that they're not in line—this creates a subtler look.

We also manufacture both styles of edgings and fascia in a flexible material, suitable for curved designs. Flexible Edgings can be curved to follow a maximum convex diameter of 3 metres. These flexible profiles need to be at least room temperature (c.20°C), then bent gently. Standard fascia will bend up to 3m convex diameter but use the flexible for tighter curves. When fixing start from the end and work along, fixing at 300mm intervals as you go. This material doesn't conceal the fixings, leaving some fixing heads partially visible.





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Frequently asked questions

Where can I use Millboard?

Millboard is extremely versatile and can be used in practically every outdoor space. Create decks, balconies, roof gardens, boardwalks, bridges, pontoons, seating, steps, planters and more.

Do I need to seal Millboard?

No, all Millboards are surface sealed in the factory to ensure they arrive in premium condition. In the first few weeks of use, rainwater will sit on the surface in globules, but don't worry—this is normal and will stop once the temporary surface seal breaks down.

Does Millboard mark?

The Lastane® finish is highly resistant to scratches and food and drink stains, and everyday wear and tear. Sharp objects such as unprotected table or chair legs, spiked shoes or metal planter bases can leave marks if dragged across the surface, so take care when moving these items around.

How do I clean Millboard?

Because Millboard is made of non-porous composite, it resists mossy build-up and stains, so needs very little maintenance.

To remove spills and marks, simply use a mild detergent and a cloth. Just steer clear of solvents, chemicals and abrasive cleaners that could damage your Millboard—and there's normally no need for pressure washing.

What if it snows or is icy?

A small amount of granulated white salt can be used to keep your millboard ice-free. Please don't use rock salt, as this contains clay and grit and can be abrasive. When winter's over, clean the surface with soapy water and a soft broom.

Does Millboard come with a Warranty?

Yes, our 25 Year Residential limited warranty and 5 year commercial warranty gives you peace of mind against fungal and mildew decay, splitting and twisting. For more information go to www. millboard.co.uk/warranty

Is Millboard anti-slip?

Yes, in BS79.76 slip resistance tests, all styes of Millboard achieve one of the highest anti-slip ratings, even in wet conditions.

Are Millboard colours consistent?

As with all flooring, we advise buying all the Millboard you need at the same time to help ensure that the colour is as consistent as possible. If you don't order all your Millboard at once, you can blend different batches to create only subtle variation throughout your space.

Can Millboard be cut just like wood?

Millboard can be cut with standard saw blades, although we recommend a carbon-tipped, multi-purposed chop saw. As the formed end of the board is lost when cut, these can be placed in less visual areas against a wall or edging profile. Matching Touch-up Coating for exposed ends is available to buy separately. See page 42.

What fixings should be used to fix Millboard?

Following extensive trials, we recommend and supply Durafix self-drilling stainless steel screws, designed specifically for Millboard. There's no need to pre-drill or countersink Millboard and the unique Lastane® material self-heals, leaving a virtually indistinguishable mark on the surface. See pages 42 and 52.

Can you recommend an installer?

We have a nationwide network of installers who can complete the work for you. Each is chosen for their professionalism and high quality, but you should always follow normal precautions before entering into a contract with a third party, especially if a deposit payment is required.

Something else?

For any other technical, installation or care questions, go to www.millboard.co.uk, call our technical team on 024 7643 9943, or email us at enquiries@millboard.co.uk.

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(2)

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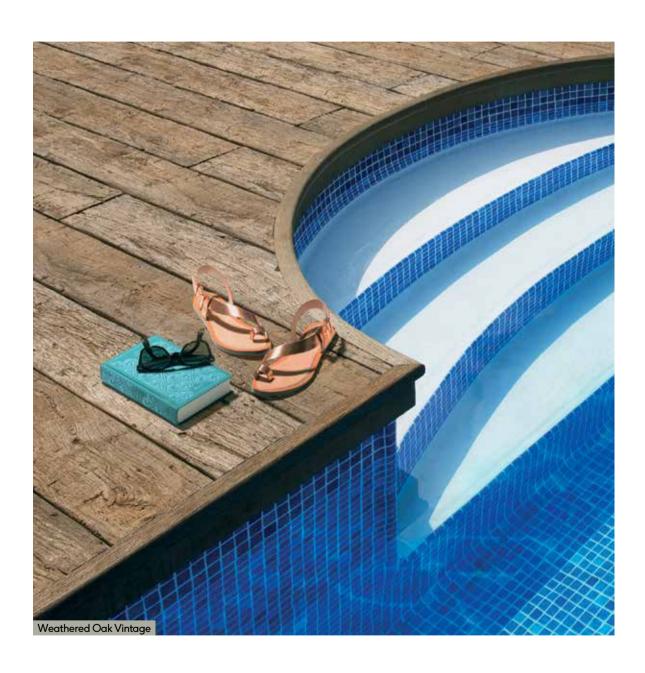


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